



User Manual Version 1.1 English







Introduction

Purchase	Congratulations	on the purchase of a Leica BLK360 series instrument.
Ĩ	setting up the p ther informatior	tains important safety directions as well as instructions for roduct and operating it. Refer to 1 Safety Directions for fur- n. nrough the User Manual before you install and switch on the
	that the product ment. Updated version	this document is subject to change without prior notice. Ensure t is used in accordance with the latest version of this docu- as are available for download at the following Internet address: <u>leica-geosystems.com</u> > myProducts.
Product identification	Always refer to	serial number of your product are indicated on the type label. this information when contacting your agency or Leica Geo- sed service centre.
Trademarks	 States and e Bluetooth[®] Android™ is Apple, iPad, registered in Use of the <i>I</i> designed to badge, and ance standa or its compl iOS is a traccountries and ance standa 	a registered trademark of Microsoft Corporation in the United other countries is a registered trademark of Bluetooth SIG, Inc. is a trademark of Google Inc. iPad Air, iPad Pro, and iPhone are trademarks of Apple Inc., in the U.S. and other countries. Made for Apple badge means that an accessory has been connect specifically to the Apple product(s) identified in the has been certified by the developer to meet Apple perform- ards. Apple is not responsible for the operation of this device iance with safety and regulatory standards. demark or registered trademark of Cisco in the U.S. and other nd is used under license.
Leica Geosystems address book	headquarters. F	e of this manual, you can find the address of Leica Geosystems or a list of regional contacts, please visit systems.com/contact-us/sales_support.
Available documentation	Name	Description/Format
	Leica BLK360 Quick Guide	Provides an overview of the instrument together \checkmark \checkmark with technical data and safety directions. Intended as a quick reference guide
	Leica BLK360 User Manual	Provides all required instructions to operate the instrument to a basic level. Provides an overview of the instrument together with technical data and safety directions ✓

Name	Description/Format		
Leica BLK360 Tutorial videos	Tutorial videos explaining the basic workflow and including assembly instructions.	-	-

Refer to the following resources for all BLK360 documentation/soft-ware:

- the Leica USB documentation card
- https://myworld.leica-geosystems.com

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1	Safety Directio	ns
1.1	General Introduct	ion
Description		s enable the person responsible for the product, and y uses the equipment, to anticipate and avoid opera-
	The person responsible these directions and ac	for the product must ensure that all users understand there to them.
About warning messages		an essential part of the safety concept of the instru- erever hazards or hazardous situations can occur.
	Warning messages	
	of the product.	t about direct and indirect hazards concerning the use
	 contain general rul 	es of denaviour.
	For the users' safety, all safety instructions and safety messages shall be strictly observed and followed! Therefore, the manual must always be available to all persons performing any tasks described here.	
	identifying levels of haz damage. For your safet following table with the	CAUTION and NOTICE are standardised signal words for zards and risks related to personal injury and property zy, it is important to read and fully understand the e different signal words and their definitions! Supple- ation symbols may be placed within a warning message ary text.
	Туре	Description
		Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
	WARNING	Indicates a potentially hazardous situation or an unintended use which, if not avoided, could result in death or serious injury.
		Indicates a potentially hazardous situation or an unintended use which, if not avoided, may result in minor or moderate injury.
	ΝΟΤΙϹΕ	Indicates a potentially hazardous situation or an unintended use which, if not avoided, may result in appreciable material, financial and environmental damage.
		Important paragraphs which must be adhered to in practice as they enable the product to be used in a technically correct and efficient manner.
Additional symbols	War	ning against explosive material.



Warning against flammable substances.



Product must not be opened or modified or tampered with.

Indicates the temperature limits at which the product may be stored, transported or used.

1.2	Definition of Use
Intended use	 Capturing and recording of spatial 3D data Capturing and recording images Scanning objects Computing with software Remote control of product Data communication with external appliances
Reasonably foresee- able misuse	 Use of the product without instruction Use outside of the intended use and limits Disabling safety systems Removal of hazard notices Opening the product using tools, for example screwdriver, unless this is permitted for certain functions Modification or conversion of the product Use after misappropriation Use of products with recognisable damage or defects Use with accessories from other manufacturers without the prior explicit approval of Leica Geosystems Inadequate safeguards at the working site Deliberate dazzling of third parties
	∆ warning
	Unauthorised modification of automatic machines and robots by mounting or installing the product
	This may alter the function and safety of the machine.
	Precautions:
	 Follow the instructions of the machine/robot manufacturer.
	 If no appropriate instruction is available, ask machine/robot manufacturer for instructions before mounting or installing the product.
1.3	Limits of Use
Environment	Suitable for use in an atmosphere appropriate for permanent human habita- tion. Not suitable for use in aggressive or explosive environments.

	Awarning
	Working in hazardous areas, or close to electrical installations or sim- ilar situations Life Risk. Precautions:
	 Local safety authorities and safety experts must be contacted by the person responsible for the product before working in such conditions.
3	The following advice is only valid for the AC/DC power supply and the battery charger.
Environment	Suitable for use in dry environments only and not under adverse conditions.
1.4	Responsibilities
Manufacturer of the product	Leica Geosystems AG, CH-9435 Heerbrugg, hereinafter referred to as Leica Geosystems, is responsible for supplying the product, including the User Manual and original accessories, in a safe condition.
Person responsible for the product	 The person responsible for the product has the following duties: To understand the safety instructions on the product and the instructions in the User Manual To ensure that it is used in accordance with the instructions To be familiar with local regulations relating to safety and accident prevention To stop operating the system and inform Leica Geosystems immediately if the product and the application become unsafe To ensure that the national laws, regulations and conditions for the operation of the products are respected
	Awarning
	 Unqualified installation on automatic machines and robots This may result in personal and material damage. Precautions: This product may be installed on automatic machines and robots only by an appropriately trained and qualified specialist.

Distraction or loss of attention

During dynamic applications there is a danger of accidents occurring if the user does not pay attention to the environmental conditions around, for example obstacles, excavations or traffic.

Precautions:

 The person responsible for the product must make all users fully aware of the existing dangers.

AWARNING

Inadequate securing of the working site

This can lead to dangerous situations, for example in traffic, on building sites and at industrial installations.

Precautions:

- Always ensure that the working site is adequately secured.
- Adhere to the regulations governing safety, accident prevention and road traffic.

NOTICE

Dropping, misusing, modifying, storing the product for long periods or transporting the product

Watch out for erroneous measurement results.

Precautions:

 Periodically carry out test measurements, particularly after the product has been subjected to abnormal use and before and after important measurements.

Moving parts at the product during operation

Risk of squeezing extremities or entanglement of hair and/or clothes. **Precautions:**

• Keep a safe distance to the moving parts.

If the instrument moves unexpectedly during operation, stop the instrument via user interface (display, key) or alternatively remove the battery or main power source to prevent further movements.

1.5

F

Not properly secured accessories

If the accessories used with the product are not properly secured and the product is subjected to mechanical shock, for example blows or falling, the product may be damaged or people can sustain injury.

Precautions:

- When setting up the product, make sure that the accessories are correctly adapted, fitted, secured, and locked in position.
- Avoid subjecting the product to mechanical stress.

Exposure of batteries to high mechanical stress, high ambient temperatures or immersion into fluids

This can cause leakage, fire or explosion of the batteries.

Precautions:

 Protect the batteries from mechanical influences and high ambient temperatures. Do not drop or immerse batteries into fluids.

Short circuit of battery terminals

If battery terminals are short circuited e.g. by coming in contact with jewellery, keys, metallised paper or other metals, the battery can overheat and cause injury or fire, for example by storing or transporting in pockets.

Precautions:

 Make sure that the battery terminals do not come into contact with metallic objects.

Inappropriate mechanical influences to batteries

During the transport, shipping or disposal of batteries it is possible for inappropriate mechanical influences to constitute a fire hazard.

Precautions:

- Before shipping the product or disposing it, discharge the batteries by the product until they are flat.
- When transporting or shipping batteries, the person in charge of the product must ensure that the applicable national and international rules and regulations are observed.
- Before transportation or shipping, contact your local passenger or freight transport company.

Improper disposal

If the product is improperly disposed of, the following can happen:

- If polymer parts are burnt, poisonous gases are produced which may impair health.
- If batteries are damaged or are heated strongly, they can explode and cause poisoning, burning, corrosion or environmental contamination.
- By disposing of the product irresponsibly you may enable unauthorised persons to use it in contravention of the regulations, exposing themselves and third parties to the risk of severe injury and rendering the environment liable to contamination.

Precautions:



The product must not be disposed with household waste. Dispose of the product appropriately in accordance with the national regulations in force in your country. Always prevent access to the product by unauthorised personnel.

Product-specific treatment and waste management information can be received from your Leica Geosystems distributor.

Lightning strike

If the product is used with accessories, for example masts, staffs, poles, you may increase the risk of being struck by lightning.

Precautions:

• Do not use the product in a thunderstorm.

Improperly repaired equipment

Risk of injuries to users and equipment destruction due to lack of repair knowledge.

Precautions:

 Only authorised Leica Geosystems Service Centres are entitled to repair these products.

For the AC/DC power supply:

Unauthorised opening of the product

Either of the following actions may cause you to receive an electric shock:

- Touching live components
- Using the product after incorrect attempts were made to carry out repairs.

Precautions:

- Do not open the product!
- Only Leica Geosystems authorised service centres are entitled to repair these products.

For the AC/DC power supply:

Electric shock due to use under wet and severe conditions

If unit becomes wet, it may cause you to receive an electric shock. **Precautions:**

- If the product becomes humid, it must not be used!
- Use the product only in dry environments, for example in buildings or vehicles.



Protect the product against humidity.

1.6 Laser Classification 1.6.1 General General The following chapters provide instructions and training information about laser safety according to international standard IEC 60825-1 (2014-05) and technical report IEC TR 60825-14 (2004-02). The information enables the person responsible for the product and the person who actually uses the equipment, to anticipate and avoid operational hazards. According to IEC TR 60825-14 (2004-02), products classified as laser F class 1, class 2 and class 3R do not require: laser safety officer involvement, protective clothes and evewear, special warning signs in the laser working area if used and operated as defined in this User Manual due to the low eye hazard level. National laws and local regulations could impose more stringent F instructions for the safe use of lasers than IEC 60825-1 (2014-05) and IEC TR 60825-14 (2004-02). 1.6.2 Scanning Laser General The laser incorporated in the product produces an invisible beam which emerges from the rotating mirror. The laser product described in this section is classified as laser class 1 in accordance with: IEC 60825-1 (2014-05): "Safety of laser products" These products are safe under reasonably foreseeable conditions of operation and are not harmful to the eyes provided that the products are used and maintained in accordance with this User Manual. Description Value Wavelength 830 nm 10 nJ Maximum pulse energy Maximum pulse duration 3 ns Pulse repetition frequency 2.7 MHz (PRF)

Description	Value
Beam divergence (FWHM, full angle)	0.4 mrad
Mirror rotation	67.9 Hz
Base rotation	6.8 mHz

Class 1 Laser Product according to IEC 60825-1 (2014-05)

- a Laser beam
- b Scanning laser beam

Electromagnetic Compatibility (EMC)

The term Electromagnetic Compatibility is taken to mean the capability of the product to function smoothly in an environment where electromagnetic radiation and electrostatic discharges are present, and without causing electromagnetic disturbances to other equipment.

Electromagnetic radiation

Electromagnetic radiation can cause disturbances in other equipment. **Precautions:**

 Although the product meets the strict regulations and standards which are in force in this respect, Leica Geosystems cannot completely exclude the possibility that other equipment may be disturbed.



Description

Labelling

Use of the product with accessories from other manufacturers. For example, field computers, personal computers or other electronic equipment, non-standard cables or external batteries

This may cause disturbances in other equipment.

Precautions:

- Use only the equipment and accessories recommended by Leica Geosystems.
- When combined with the product, other accessories must meet the strict requirements stipulated by the guidelines and standards.
- When using computers, two-way radios or other electronic equipment, pay attention to the information about electromagnetic compatibility provided by the manufacturer.

Intense electromagnetic radiation. For example, near radio transmitters, transponders, two-way radios or diesel generators

Although the product meets the strict regulations and standards which are in force in this respect, Leica Geosystems cannot completely exclude the possibility that the function of the product may be disturbed in such an electromagnetic environment.

Precautions:

• Check the plausibility of results obtained under these conditions.

Electromagnetic radiation due to improper connection of cables

If the product is operated with connecting cables, attached at only one of their two ends, the permitted level of electromagnetic radiation may be exceeded and the correct functioning of other products may be impaired. For example, external supply cables or interface cables.

Precautions:

 While the product is in use, connecting cables, for example product to external battery or product to computer, must be connected at both ends.

Use of product with radio or digital cellular phone devices

Electromagnetic fields can cause disturbances in other equipment, installations, medical devices, for example pacemakers or hearing aids, and aircrafts. Electromagnetic fields can also affect humans and animals.

Precautions:

- Although the product meets the strict regulations and standards which are in force in this respect, Leica Geosystems cannot completely exclude the possibility that other equipment can be disturbed or that humans or animals can be affected.
- Do not operate the product with radio or digital cellular phone devices in the vicinity of filling stations or chemical installations, or in other areas where an explosion hazard exists.
- Do not operate the product with radio or digital cellular phone devices near medical equipment.
- Do not operate the product with radio or digital cellular phone devices in aircrafts.
- Do not operate the product with radio or digital cellular phone devices for long periods with the product immediately next to your body.



Instrument Components

Instrument components



User Interface

3.1 **Power Button**

Power button

3



а

Power button	when the BLK360 is	THEN
Press and hold the button <0.5 sec.	off.	The BLK360 switches on and the LED starts blink- ing yellow.
Press and hold the button <0.5 sec.	on and ready. The LED is continuous green.	The BLK360 starts recording and the LED starts blinking yellow.
Press and hold the button >2 sec.	on and ready. The LED is continuous green.	The LED starts blinking yellow and the BLK360 switches off.
Press and hold the button > 5 sec.	on.	The BLK360 switches off immediately. Hard shut-down.

а

Power button

NOTICE

It is mandatory to follow always this procedure to shut down the instrument. Do not remove the battery from a running instrument!

Instrument Status

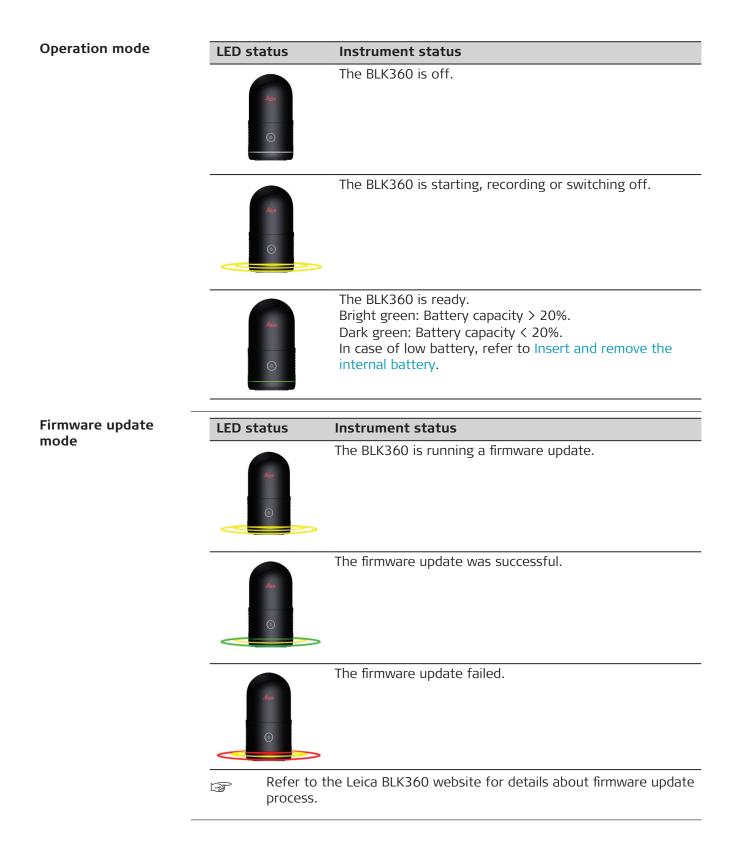
Device status

3.2

The ring-shaped LED lights up green, yellow or red in different intervals to show the operation states of the BLK360.

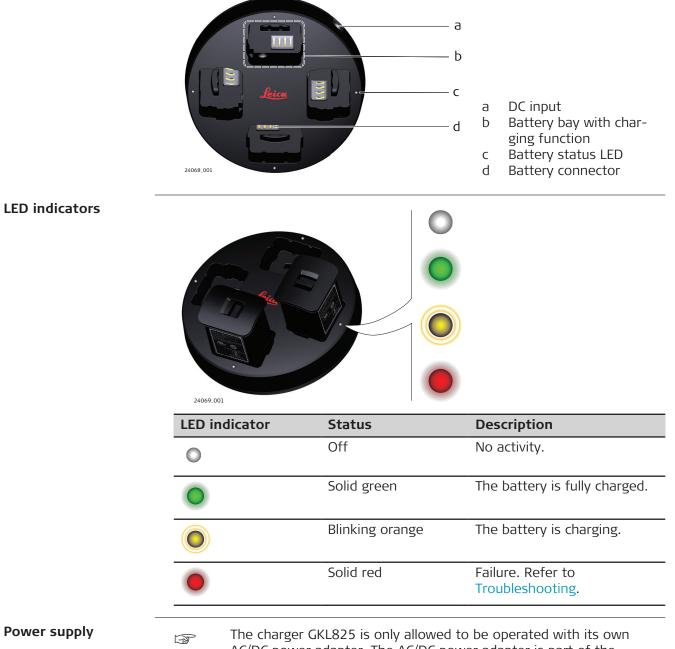


- Ring-shaped LED continuous а
- Ring-shaped LED blinking Ь
- Ring-shaped LED alternating С

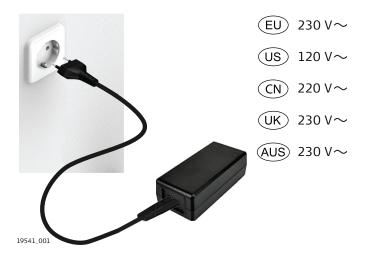


4	Power Supply		
4.1	Battery and Charger Safety		
General	Use the batteries, chargers and accessories recommended by Leica Geosys- tems to ensure the correct functionality of the instrument.		
First-time use/ charging batteries	 The battery must be charged before using it the first time, because it is delivered with an energy content as low as possible or might be in sleep mode. The permissible temperature range for charging is from 0 °C to +40 °C/ +32 °F to +104 °F. For optimal charging, we recommend charging the batteries at a low ambient temperature of +10 °C to +20 °C/+50 °F to +68 °F if possible It is normal for the battery to become warm during charging. Using the chargers recommended by Leica Geosystems, it is not possible to charge the battery once the temperature is too high For new batteries or batteries that have been stored for a long time (> three months), it is effectual to make only one charge/discharge cycle For Li-lon batteries, a single discharging and charging cycle is sufficient. We recommend carrying out the process when the battery capacity indicated on the charger or on a Leica Geosystems product deviates significantly from the actual battery capacity available. 		
Operation/discharging	 The batteries can be operated from -20 °C to +55 °C/-4 °F to +131 °F. Low operating temperatures reduce the capacity that can be drawn; high operating temperatures reduce the service life of the battery. 		
4.2	Charging Station		
Description	 The Charger GKL825 is a multicharger for indoor-use with four battery bays. The charger is used for battery packs which are used in reality capturing equipment. In these applications, and thus for the charger, high reliability and safe operation over the expected product lifetime are of highest importance. The GKL825 offers the following functions: Power supply through dedicated AC/DC power adapter LED to indicate the status Four battery positions Charging of one to four battery packs at the same time Charging GEB825 batteries for BLK360 Charging GEB821 batteries for BLK2GO 		
System components	a GKL825 charger b AC/DC power adapter c AC power cable		

Charger components



The charger GKL825 is only allowed to be operated with its own AC/DC power adapter. The AC/DC power adapter is part of the delivered package.



Input voltage: 100-240 V AC

Troubleshooting



If an error occurs, the LED indicator of the related battery bay lights constantly red.

Remove and insert the battery again. Make sure that the battery is correctly positioned in the battery bay. Disconnect from AC power and reconnect. If the failure persists or reappears from time to time, the charger must be sent to a Leica Geosystems authorised service centre.

4.3 Internal Battery

NOTICE

F

Always shut down the instrument before removing the battery.

Insert and remove the internal battery

The IP rating is only ensured if the battery is attached correctly.



1.	Press the switch on the battery inwards and upwards to unlock the battery.	
2.	Remove the battery.	
3.	Insert the new battery. Insert the new battery. Image: Make sure that the battery contacts are facing to the left side.	
4.	Press the switch on the battery inwards and downwards to lock it.	

Battery status



Press the status button to check the battery status.

	0%-30%
	31%-60%
	61%-90%
	91%-100%
harge batteries	The GKL825 can charge one to four batteries at a time. All batteries

step-by-step

The GKL825 can charge one to four batteries at a time. All batteries are charging in parallel.

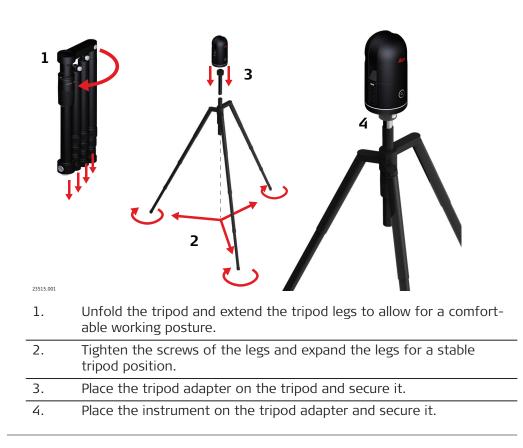


5. Carefully pull the battery upwards.The LED indicator of the battery bay is off ^O.

5	Operation
5.1	Instrument Setup
5.1.1	General Information
Use the tripod	 It is recommended to set up the BLK360 on the tripod. Using the tripod specified for the scanning system: Guarantees maximum stability during scanning operations, Ensures a better airflow and prevents the BLK360 from heating up.
	If you set up the BLK360 directly on a surface without the tripod connected, ensure that it is a horizontal and flat surface.
	It is always recommended to shield the instrument from direct sun- light and avoid uneven temperatures around the instrument.

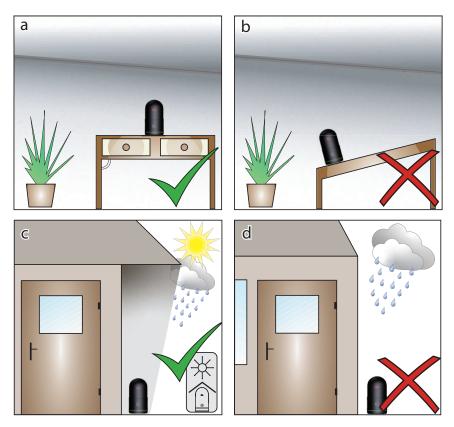
5.1.2 Tri	pod Setup
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BLK360 setup step-by-step



Setup on a Surface

BLK360 setup on a surface



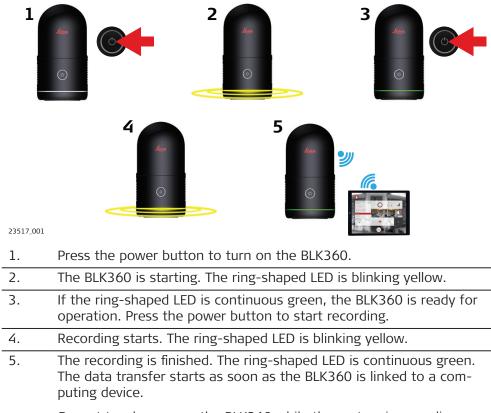
- a Always place the BLK360 on a horizontal, flat surface.
- b If the BLK360 is placed on a tilted surface, there is a risk that the instrument may fall down and is damaged.
- c It is always necessary to shield the instrument from direct sunlight and unfavourable weather conditions.
- d If the laser shield is exposed to rain, scanning is not possible. To scan in these conditions, position the scanner, for example, under a roof. Refer to illustration c.

5.2 Operation - Getting Started

B

Never touch the laser shield and the cameras. Touching these components can leave, for example, fingerprints and influence the performance negatively.

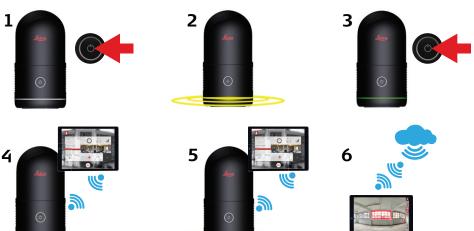
Stand-alone operation step-by-step



 $$\mathbbmsinmed{$\mathbbmsinmed{\mathbb{R}}$}$ Do not touch or move the BLK360 while the system is recording.

Operation with Wi-Fi connection step-by-step

The operation with Wi-Fi connection can be used to operate freely in the field if connected to a mobile device, for example, a tablet or smartphone.



23518_001

1. Press the power button to turn on the BLK360.

The BLK360 is starting. The ring-shaped LED is blinking yellow.
 If the ring-shaped LED is continuous green, the BLK360 is ready for operation.
 Establish a Wi-Fi connection between the BLK360 and a computing device.

The best data transfer rate can be ensured if the computing device is close by.

Ensure to be close to the BLK360 in the direct line of sight and less than 5 m distance. Greater distances and/or objects blocking the direct line of sight between BLK360 and computing device leads to a slower data transfer.

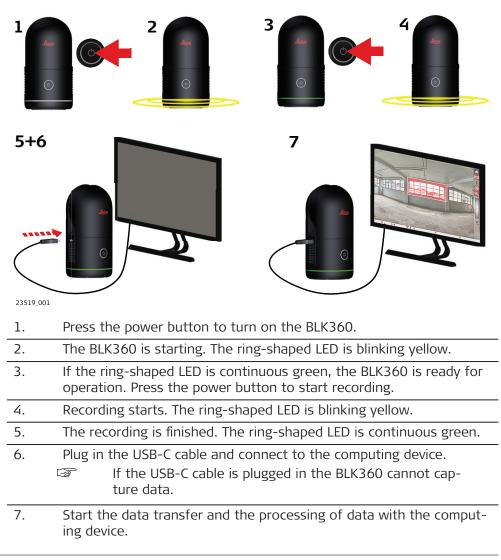
- 5. Start the recording and simultaneous data transfer with the computing device. The ring-shaped LED is blinking yellow.
- 6. Start the processing of data on the computing device.

Operation with USB connection step-by-step

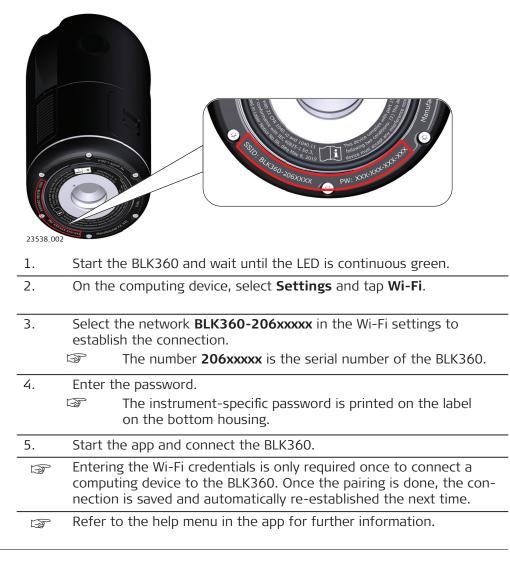
The USB connection can be used to transfer data quickly and reliably in the office if connected to a computer or laptop.

The USB-C data transfer works if the BLK360 is powered off or has no battery inside and if the BLK360 is powered on.

- Powered off/no battery inside: The data transfer speed is slower.
- Powered on: The data transfer speed is faster and the battery is charging.
- It is recommended to have the BLK360 powered on during USB-C data transfer to ensure fastest data throughput.

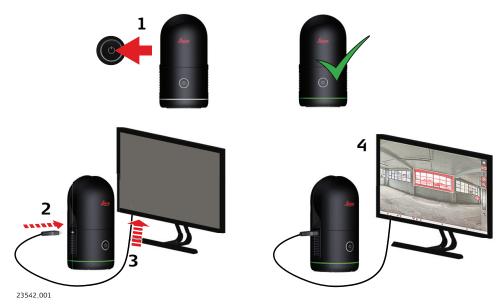


Connecting to a computing device using Wi-Fi step-by-step



Connecting to a computing device using USB-C step-by-step

For data download, connect the BLK360 to a computing device using USB-C.



1.	It is recommended to start the BLK360 first to ensure the fastest data transfer.
2.	Connect the USB-C cable to the BLK360.
3.	Connect the USB-C cable to the computing device.
4.	Start the app to download data.

5.3 Imaging

The BLK360 has four calibrated RGB cameras to collect LDR and HDR panoramic, 360° spheric images. The four cameras are also used for the Visual Inertial System (VIS).

Imaging

Description



5.3.1TroubleshootingGeneralKeep the camera lenses clean and free from dirt and dust. Do not touch the
optics as fingerprints can influence the image quality negatively. It is recom-
mended to clean the camera lenses carefully with the BLK cleaning cloth from
time to time.

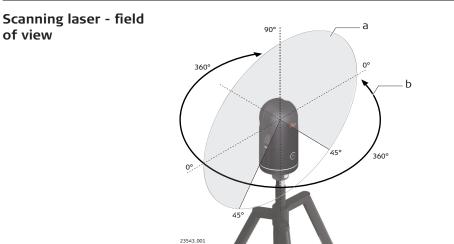
5.3.2 Field of View (FoV) Imaging - field of view

Four cameras

	a Vertical field of b Horizontal field		
5.3.3	Ambient Condition	IS	
Ambient conditions for imaging	 care when collect For good and sha to direct sunlight. 	may adversely affect measur image data in these conditio rp images, avoid dark surrour If such conditions cannot be ure for HDR to get the best p	ns. Idings and the exposure avoided, it is highly recom-
5.4	Scanning		
5.4.1	Ambient Condition	15	
Unfavourable sur- faces for scanning	 Highly reflective (Highly absorbent Translucent (clear 		
	යන Colour, powd	ler or tape these surfaces bet	fore scanning if necessary.
Unfavourable weather conditions for scan- ning	 To scan in these or roof. Be aware, that rainity. Always use ca Surfaces that are noise and therefore. If some objects are optical receiver of 	is exposed to rain, snow or f conditions, position the scanr n, snow or fog may adversely re when scanning in these co directly illuminated by the su re a larger measurement unc re scanned against the sunlig the instrument can be dazzle I data is recorded.	her, for example, under a y affect measurement qual- onditions. n cause an increased range ertainty. ht or a bright spotlight, the
Temperature changes during scanning	If the instrument is brought from a cold environment, for example from stor- age, into a warm and humid environment, the interior optics can condense. This may cause measurement errors.		
		emperature changes and give to acclimatise.	the instrument 15 to 20
Dirt or dust on the laser shield	The scan mirror is protected against direct contact with a laser shield. Dirt on the laser shield such as a layer of dust, condensation or fingerprints may cause considerable measuring errors. Refer to Cleaning and Drying.		
5.4.2	Troubleshooting		
Basic troubleshooting	Problem	Possible causes	Suggested remedies
	Missing points in scan.	Dust, debris or finger- prints on the laser shield.	Use the BLK cleaning cloth to clean carefully the specific areas.
=			

Advanced	Problem	Possible cause	Suggested remedies
troubleshooting	When switching on the instrument or starting a scan, the system switches off automatically.	Capacity of battery is too low. Battery not properly charged.	Recharge or change bat- tery. Check the battery status as described in Power Supply.
	The system switches off automatically, even though it was recharged, when switching on the instrument or start- ing a scan.	Battery charger is defective.	Check the function of the battery charger. Note the charging status dis- played on the battery charger.
		Battery is no longer charging.	The battery has lost most of its capacity at the end of its life time. Replace the battery.
Troubleshooting -	LED status In	strument status	
operation mode	ba If cit	rstem warning. For example, attery. Shut down the instrun status does not change, che ty and power status of batte cchange battery.	ment and reboot again. eck internal storage capa-
	in	n unrecoverable system erro strument and reboot again. ontact the Leica support.	
Troubleshooting - support contacts		ems with your instrument, c <u>com/</u> for support informatio	

Field of View (FoV)



- a Vertical field of view: 270°
- b Horizontal field of view: 360°

Data Transfer

Data transfer from BLK360 to computing device using Wi-Fi

5.5



- 23573_001
- a Raw data transfer from BLK360 to computing device. Refer to Connecting to a computing device using Wi-Fi step-by-step.

Data transfer from BLK360 to computing device using USB-C



Refer to Connecting to a computing device using USB-C step-by-step for a detailed description for setting up a connection.

5.4.3

6	Care and Transport
6.1	Maintenance
	For units that are exposed to high mechanical forces, for example through frequent transport or rough handling, it is recommended to carry out test measurements periodically.
6.2	Transport
Transport in the field	When transporting the equipment in the field, always make sure that you carry the product in its original transport container or carry the tripod upright with the product fastened and secured onto the tripod.
Transport in a road vehicle	Never carry the product loose in a road vehicle, as it can be affected by shock and vibration. Always carry the product in its container and secure it.
	For products for which no container is available use the original packaging or its equivalent.
Shipping	When transporting the product by rail, air or sea, always use the complete original Leica Geosystems packaging, container and cardboard box, or its equivalent, to protect against shock and vibration.
Shipping, transport of batteries	When transporting or shipping batteries, the person responsible for the product must ensure that the applicable national and international rules and regulations are observed. Before transportation or shipping, contact your local passenger or freight transport company.
6.3	Storage
BLK360	Respect the temperature limits when storing the equipment, particularly in summer if the equipment is inside a vehicle. Refer to 7 Technical Data for information about temperature limits.
Li-lon battery	 Refer to Environmental specifications for information about storage temperature range Remove batteries from the product and the charger before storing After storage recharge batteries before using Protect batteries from damp and wetness. Wet or damp batteries must be dried before storing or use A storage temperature range of 0 °C to +30 °C/+32 °F to +86 °F in a dry environment is recommended to minimise self-discharging of the battery At the recommended storage temperature range, batteries containing a 40% to 50% charge can be stored for up to one year. After this storage period the batteries must be recharged
Charger and docking station	Keep chargers and docking stations away from excessive dirt, dust and contaminants.

6.4	Cleaning and Drying
Damp products	Dry the product, the mission bag, the foam inserts and the accessories at a temperature not greater than 40 °C /104 °F and clean them carefully. Remove the battery and dry the battery compartment. Do not repack until everything is completely dry. Always close the mission bag when using in the field.
Housing parts of product and accessor- ies	 Never touch the glass surfaces of the cameras or the laser shield with your fingers. Only use a clean, soft, lint-free cloth for cleaning. It is recommended to use the BLK cleaning cloth. If necessary, moisten the cloth with water or pure alcohol. Do not use other liquids; other liquids may attack the polymer components.
Charger and AC/DC power supply	Use only a clean, soft, lint-free cloth for cleaning.
Cables and plugs	Keep plugs clean and dry. Blow away any dirt lodged in the plugs of the connecting cables.
6.4.1	Air Inlet Cleaning Procedure
General	The mesh of the air inlet prevents dust and particles from being drawn into the BLK360.
	The mesh must be cleaned regularly, biannually at least. How often the clean- ing procedure has to be done depends on the usage of the instrument and the surroundings, where it is used.
	For example, using the instrument once a week in a clean environment needs a less often cleaning than using the instrument daily in a dusty environment.
	 If one of the following occurs, a mesh cleaning must be carried out: There is clearly visible dust on the mesh. The BLK360 overheats unusually fast. The fan runs at a constantly high level, which is audible from the fan noise as well as the battery is drained faster.
- -	Not cleaning the mesh of air inlet regularly might cause performance issues due to a not correctly working air channel.

Position



Cleaning the mesh step-by-step

Is is recommended to clean the mesh of the air inlet in a contactless way by using a bellows. The bellows generates a concentrated airflow with moderate air pressure, which gently removes dust from the sensitive mesh.

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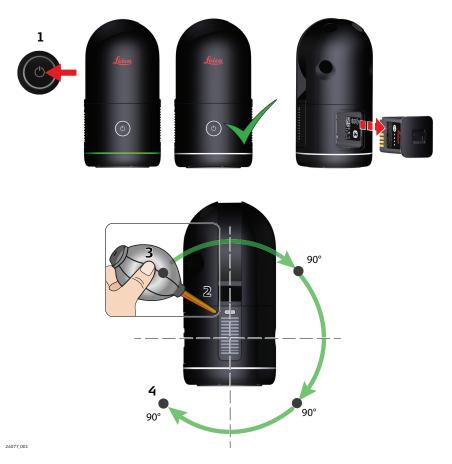
USB-C port

Air inlet with mesh

Alternatively, you can us fresh clean compressed air, for example, with a compressed gas duster. Do not use air from the pneumatic power system as it is always slightly oily.

Make sure that the cleaning procedure is carried out carefully.

Before any cleaning procedure, ensure that the BLK360 is switched off and the battery has been removed.



 slightly tilted to the mesh. Generate a concentrated air flow by squeezing the bellows to remove the dust from the mesh. Rotate the bellows 90° three times and repeat step 3, each tim clean the mesh properly from each side. If some particles of dust are clearly stuck inside the mesh fibers, do not try to remove them. It may force the particles to move further in and damage the mesh. Do not use water to clean the mesh. Do not touch the mesh with your hands or tools, as it can dama the mesh. Do not touch the mesh with your hands or tools, as it can dama the mesh. The mesh of the air outlet does not require any cleaning. 6.5 Laser Shield and Camera Lenses Cleaning Procedure General cleaning information The laser shield and camera lenses must be kept clean. The instructions be followed as described in this chapter to clean these surfaces. Mcaution Before any cleaning procedure, ensure that the instrument is switched of the battery has been removed. Use the BLK cleaning cloth to remove dust and debris from these surface and possibly causing permanent damage to the special optical coati for useless data. Cleaning of optical surfaces Solling of the laser shield can cause extreme measurement errors and th fore useless data. All solling that is visible on the laser shield must be removed, exit for single small dust particles that adhere inevitably. For the cleaning procedure, the BLK cleaning cloth is recommended. Cleaning procedure, the BLK cleaning cloth is recommended. Cleaning procedure, the BLK cleaning cloth is recommended. Cleaning broing shield and camera lenses regularly with the BLK cleanity. For the cleaning procedure, the BLK cleaning cloth is recommended. Cleaning the laser shield and camera lenses regularly with the BLK cleanith. 1. Switch off the BLK360 and remove the battery. <th></th> <th>1.</th> <th>Switch off the BLK360 and remove the battery.</th>		1.	Switch off the BLK360 and remove the battery.		
remove the dust from the mesh. 4. Rotate the bellows 90° three times and repeat step 3. each time clean the mesh properly from each side. If is some particles of dust are clearly stuck inside the mesh fibers, do not try to remove them. It may force the particles to move further in and damage the mesh. Image: Do not use water to clean the mesh. Image: Do not use water to clean the mesh. Image: Do not touch the mesh with your hands or tools, as it can damage the mesh. Image: Do not touch the mesh with your hands or tools, as it can damage the mesh. Image: Do not touch the mesh with your hands or tools, as it can damage the mesh. Image: Do not touch the mesh with your hands or tools, as it can damage the mesh. Image: Do not touch the mesh of the air outlet does not require any cleaning. Laser Shield and Camera Lenses Cleaning Procedure The laser shield and camera lenses must be kept clean. The instructions be followed as described in this chapter to clean these surfaces. Image: Dust and debris on optical surfaces Dust and debris on optical surfaces Use the BLK cleaning cloth to remove dust and debris from these surface and possibly causing permanent damage to the special optical coati the rest of a surfaces. Image: Dot to ff dust or debris as this will scratch the surface and possibly causing permanent damage to the special optical coati for single small dust particles that adhere inevitably. Image: Dot eleaning of optical surfaces </th <th></th> <th>2.</th> <th>Hold the bellows at a distance of about 1 cm from the mesh and slightly tilted to the mesh.</th>		2.	Hold the bellows at a distance of about 1 cm from the mesh and slightly tilted to the mesh.		
clean the mesh properly from each side. If some particles of dust are cleanly stuck inside the mesh fibers, do not try to remove them. It may force th particles to move further in and damage the mesh. Do not use water to clean the mesh. Do not touch the mesh with your hands or tools, as it can dama the mesh. The mesh of the air outlet does not require any cleaning. 6.5 Laser Shield and Camera Lenses Cleaning Procedure General cleaning information The laser shield and camera lenses must be kept clean. The instructions be followed as described in this chapter to clean these surfaces. Dust and debris on optical surfaces Use the BLK cleaning cloth to remove dust and debris from these surface and possibly causing permanent damage to the special optical coati surfaces Cleaning of optical surfaces Soiling of the laser shield can cause extreme measurement errors and th fore useless data. Image: All soiling that is visible on the laser shield must be removed, even for single small dust particles that adhere inevitably. For the cleaning procedure, the BLK cleaning cloth is recommended. Clean the laser shield and camera lenses regularly with the BLK cleaning cloth is recommended.		3.			
6.5 Laser Shield and Camera Lenses Cleaning Procedure General cleaning information The laser shield and camera lenses must be kept clean. The instructions be followed as described in this chapter to clean these surfaces. Dust and debris on optical surfaces Use the BLK cleaning cloth to remove dust and debris from these surface and possibly causing permanent damage to the special optical coati Cleaning of optical surfaces Solling of the laser shield can cause extreme measurement errors and the fore useless data. Image: Cleaning of optical surfaces All solling that is visible on the laser shield must be removed, export the surface solution is procedure, the BLK cleaning cloth is recommended. Cleaning of optical surfaces Solling of the laser shield can cause extreme measurement errors and the fore useless data. Image: Cleaning of optical surfaces Solling that is visible on the laser shield must be removed, export the surface solution is recommended. Clean the laser shield and camera lenses regularly with the BLK cleaning cloth is recommended. Clean the laser shield and camera lenses regularly with the BLK cleaning cloth is recommended. Image: Clean the laser shield and camera lenses regularly with the BLK cleaning cloth is recommended. Clean the laser shield and camera lenses regularly with the BLK cleaning cloth is recommended. Image: Clean the laser shield and camera lenses regularly with the BLK cleaning cloth is recommended. Image: Clean the laser shield and camera lenses regularly with the BLK cleaning cloth is recommended.		4.	If some particles of dust are clearly stuck inside the mesh fibers, do not try to remove them. It may force the		
6.5 Laser Shield and Camera Lenses Cleaning Procedure General cleaning information The laser shield and camera lenses must be kept clean. The instructions be followed as described in this chapter to clean these surfaces. Dust and debris on optical surfaces Use the BLK cleaning cloth to remove dust and debris from these surface image cleaning cloth must be clean and free from dirt, dust of particles. Dust and optical surfaces Never rub off dust or debris as this will scratch the surface and possibly causing permanent damage to the special optical coati Cleaning of optical surfaces Soiling of the laser shield can cause extreme measurement errors and the fore useless data. Cleaning of optical surfaces All soiling that is visible on the laser shield must be removed, ever for single small dust particles that adhere inevitably. For the cleaning procedure, the BLK cleaning cloth is recommended. Clean the laser shield and camera lenses regularly with the BLK cleaning for single small dust particles that adhere inevitably.		B	Do not use water to clean the mesh.		
6.5 Laser Shield and Camera Lenses Cleaning Procedure General cleaning information The laser shield and camera lenses must be kept clean. The instructions be followed as described in this chapter to clean these surfaces. Acaurion Before any cleaning procedure, ensure that the instrument is switched o the battery has been removed. Dust and debris on optical surfaces Use the BLK cleaning cloth to remove dust and debris from these surface The BLK cleaning cloth must be clean and free from dirt, dust o particles. Cleaning of optical Soiling of the laser shield can cause extreme measurement errors and the fore useless data. Cleaning of optical Soiling that is visible on the laser shield must be removed, ex- for single small dust particles that adhere inevitably. For the cleaning procedure, the BLK cleaning cloth is recommended. Clean the laser shield and camera lenses regularly with the BLK clean to single small dust particles that adhere inevitably.			Do not touch the mesh with your hands or tools, as it can damage the mesh.		
General cleaning information The laser shield and camera lenses must be kept clean. The instructions be followed as described in this chapter to clean these surfaces.			The mesh of the air outlet does not require any cleaning.		
information be followed as described in this chapter to clean these surfaces.	6.5	Laser	Shield and Camera Lenses Cleaning Procedure		
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optical surfaces Use the BLK cleaning cloth to remove dust and debris from these surfaces The BLK cleaning cloth must be clean and free from dirt, dust o particles. Image: Provide the surface and possibly causing permanent damage to the special optical coating surfaces Soiling of the laser shield can cause extreme measurement errors and the fore useless data. Image: Provide the surface and possibly causing permanent damage to the special optical coating of the laser shield can cause extreme measurement errors and the fore useless data. Image: Provide the surface and possibly causing permanent damage to the special optical coating cloth is recommended. Image: Provide the surface and possibly causing permanent damage to the special optical coating cloth is recommended. Image: Provide the surface and possibly causing permanent damage to the special optical coating cloth is recommended. Image: Provide the surface and possibly causing permanent damage to the special optical coating cloth is recommended. Image: Provide the surface and possibly causing procedure, the BLK cleaning cloth is recommended. Image: Provide the surface and prove the battery.		Before	any cleaning procedure, ensure that the instrument is switched off and		
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surfaces Solid g of the laser shield can cause extreme measurement errors and the fore useless data. Image: Shield can be as a shield can be as a shield can be as a shield must be removed, experiment of single small dust particles that adhere inevitably. For the cleaning procedure, the BLK cleaning cloth is recommended. Clean the laser shield and camera lenses regularly with the BLK cleaning. 1. Switch off the BLK360 and remove the battery.		(A)	Never rub off dust or debris as this will scratch the surface and possibly causing permanent damage to the special optical coatings.		
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Clean the laser shield and camera lenses regularly with the BLK cle cloth: 1. Switch off the BLK360 and remove the battery.		(A)	All soiling that is visible on the laser shield must be removed, except for single small dust particles that adhere inevitably.		
cloth:1.Switch off the BLK360 and remove the battery.		For the cleaning procedure, the BLK cleaning cloth is recommended.			
			the laser shield and camera lenses regularly with the BLK cleaning		
			Switch off the BLK360 and remove the battery.		
2. Washing hands is necessary in order to avoid grease on the clear cloth.		2.	Washing hands is necessary in order to avoid grease on the cleaning cloth.		
3. Use gloves to avoid finger oil on the glass.					
4 Use the BLK cleaning cloth and gently clean the laser shield with		4.	Use the BLK cleaning cloth and gently clean the laser shield without putting much force.		
putting much force.		5.	If any smears from cleaning are visible against back light, repeat the		



Do not use air from the pneumatic power system as it is always slightly oily.

7	Technical Data		
7.1	General Technic	al Data of the Product	
Storage and Commu- nication	Internal storage: 180 GB		
	Setup	Description	
	Dense+ and HDR	>300 setups	
	Fast+ and LDR	>1500 setups	
	Communication:		
	Туре	Description	
	WLAN	Integrated 802.11 b/g/n WLAN with MIMO	
	USB-C	USB 3.0	
Internal HDR cameras	The BLK360 has four	integrated HDR digital cameras.	
	Camera data	Value	
	Туре	Colour sensor, fixed focal length	
	Single image	4224 x 3136 pixels, 105° x 133° (V x Hz)	
	Full dome	8 images, automatically spatially rectified, 104 Mpx, 360° x 270°	
	White balancing	Automatic	
	HDR	Automatic	
	Minimum range	0.5 m	
	Maximum range	45 m	
Additional internal	Sensor	Description	
sensors	Visual Inertial System VIS	Video enhanced inertial measuring system to track movement of the scanner position relative to the previous setup in real-time. VIS cannot be used in complete darkness.	
	Tilt	IMU based 8' in a working range; ±5° for upright and upside down orientation	
7.2	System Performance		
System performance and accuracy		cy specifications are one sigma (1σ) under Leica Geosysard test conditions unless otherwise noted.	
	Accuracy of single (at 78% albedo)	measurement Value	
	3D point accuracy	4 mm at 10 m, 8 mm at 20 m	

Laser System Performance

7.3

Laser scanning system data

The scanning system is a high speed time-of-flight unit, enhanced by Waveform Digitising (WFD) technology with a maximum scan rate of 680.000 points/second.

Laser unit:

F

Laser unit.	
Scanning laser	Value
Classification	Laser Class 1 (in accordance with IEC 60825-1 (2014-05))
Wavelength	830 nm (invisible)
Range:	
Scanning data	Value
Beam divergence	0.4 mrad (FWHM, full angle)
Beam diameter at front window	2.25 mm (FWHM)
Minimum range	0.5 m @ 78% albedo
Maximum range	45 m @ 78% albedo

Range noise:

Albedo	Distance [m]
	10
78%	1 mm

Field-of-View (per scan):

Field-of-View	Value
Selection	Always full dome
Horizontal	360°
Vertical	270°
Scanning optics	Vertically rotating mirror on horizontally rotating base protected by a laser shield.

Scan duration for 4 settings:

Point density mode	Resolution [mm @ 10m]	Estimated scan duration [MM:SS] for a full dome scan
Fast+	50	00:07
Fast	25	00:13
Dense	12	00:30
Dense+	6	01:15

Image capturing time:

Image type	Estimated image duration [MM:SS]	
LDR	00:08	
HDR	00:20	

	Point density mode	Approx. scan size [mio	points]	
	Fast+	0.6		
	Fast	2.3		
	Dense	9.4		
	Dense+	37.5		
-				
.4	Electrical Data			
LK360 power supply	Power supply:			
and consumption	Internal battery			
	7.4V DC; one interna	I battery provided with syste	em.	
	Power consumption	:		
	Instrument			
	10 W typical; 16 W m	าอx.		
- GKL825 Multicharger	Supply	Value		
5	Input voltage	10-32 V DC		
		10 52 7 50		
GEB825 internal bat- tery	Supply	Value		
	Туре	Li-Ion		
	Voltage	7.4 V		
	Capacity	2.6 Ah		
attery operating and	Internal battery	Value		
charging times	Operating time		>35 setups per battery, typical continuous use (room temperature).	
	Charging time		Typical charging time with charger GKL825 is 2-3 hours at room temperature.	
7.5	Environmental S	pecifications		
Environmental spe- cifications	Туре	Operating temperature [°C]	Storage temperature [°C]	
	Instrument	0 to +40	-25 to +70	
	Battery	0 to +50	-40 to +70	
	Charger and AC/DC power supply	0 to +40	-40 to +70	

If the BLK360 is not scanning, do not expose it to the direct sunlight, but place it in a shaded area. If the outside temperature is above 30° C, the unit should be cooled, for example, by shadowing it from direct sunlight, to ensure full scanning performance.

Туре	Protection against water, dust and sand
Instrument	IP54 (IEC 60529) upright, battery inserted and closed correctly
	Dust protected
	Betamesh BM90 – filtration level 69 µm
	Betamesh BM20 – filtration level 20 µm
	Protection against splashing water from any direction.
Battery	IP54 (IEC 60529)
	Dust protected
	Protection against splashing water from any direction.
Charger and AC/DC	IPX0 (IEC 60529)
power supply	Only operate in dry environments, for example in buildings and vehicles.
Туре	Humidity
Instrument	max. 95% non-condensing
Battery and Charger	max. 95% non-condensing
Battery and Charger AC/DC power supply	max. 95% non-condensing max. 80% non-condensing
AC/DC power supply	max. 80% non-condensing
AC/DC power supply Type Instrument and	max. 80% non-condensing Limits of use Indoor and outdoor use.
AC/DC power supply Type Instrument and battery Charger and AC/DC	max. 80% non-condensing Limits of use Indoor and outdoor use. Working altitude: unlimited Indoor use only.

Dimensions

7.6

Dimensions

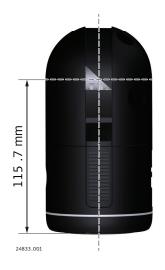
Instrument	Dimensions [mm] (D x W x H)	Dimensions ["] (D x W x H)
BLK360	80 x 80 x 155	3.1 x 3.1 x 6.1
GEV821 AC power supply	85 x 170 x 41 / cable length: 1800	3.4 x 6.7 x 1.6 / cable length: 70
GKL825 multichar- ger	157 x 71 x 38	6.2 x 2.8 x 1.5
GEB825 battery	71.5 x 39.5 x 21.2	2.8 x 1.6 x 0.8
GAD123 tripod adapter	42 x 42 x 35.1	1.65 x 1.65 x 3.1
Transport con- tainer	195.5 x 195.5 x 258.6	7.7 x 7.7 x 10.2

Dimensions

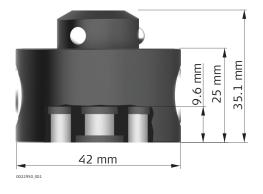
BLK360







Dimensions of tripod adapter



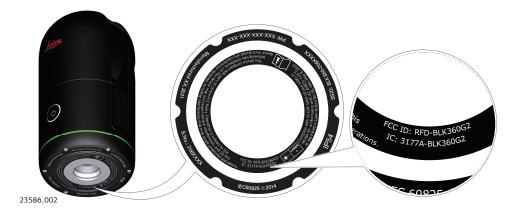
7.7

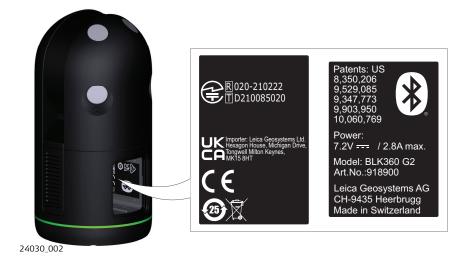
Weight

Weight					
Instrument	Weight [kg]	Weight [lbs]			
BLK360 without battery	0.75	1.65			

	Instrument	Weight [kg]	Weight [lbs]
	GEV821 AC power supply	0.1	0.2
	GKL825 multicharger	0.1	0.2
	GEB825 battery	0.1	0.2
	BLK360 transport container (without scanner and accessories)	1.0	2.2
	BLK360 transport container (with scanner and standard accessories)	2.2	4.9
7.8	Accessories		
Scope of delivery	 BLK360 Transportation case GVP739 Battery charger GKL825 with AC power adapter GEV821 Battery GEB825 (3x) Quick Guide BLK360 12 month warranty Calibration Certificate digital access by online registration 		
Additional accessor- ies	 additional batteries GEB825 BLK360 tripod BLK360 tripod adapter BLK360 mission bag BLK360 tribrach adapter 		
7.9	Conformity to National Regu	lations	
7.9.1	BLK360		

Labelling BLK360





Labelling GEB825







Labelling GKL825





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Antennas Туре Antenna Gain [dBi] Bluetooth Chip antenna +1.87 Bluetooth LE Chip antenna +1.87 WLAN 2.4 GHz 2x chip antenna MIMO +1.87system WLAN 5 GHz 2x chip antenna MIMO +4.42 system Frequency bands, Туре Frequency band Output Country output power restrictions [MHz] power¹⁾ [dBm] Bluetooth 2402-2480 10.95 Bluetooth LE 2402-2480 8.88 WLAN 2.4 GHz 2412-2472 16.89 WLAN 5 GHz 5180-5240 22.40 See Japan 5260-5320 22.83 5500-5700 19.03 **Radiation Exposure** The radiated output power of the instrument is below the radio frequency Statement

The radiated output power of the instrument is below the radio frequency exposure limits. Nevertheless, the instrument should be used in such a manner that the potential for human contact during normal operation is minimised. To avoid the possibility of exceeding the radio frequency exposure limits, keep a distance of at least 20 cm between you (or any other person in the vicinity) and the instrument.

¹⁾ Conducted power for mobile technologies and EIRP for other technologies.

EU	Hereby, Leica Geosystems AG declares that the radio equipment type BLK360 G2 is in compliance with Directive 2014/53/EU and other applicable European Directives. The full text of the EU declaration of conformity is avail- able at the following Internet address: <u>http://www.leica-geosys- tems.com/ce</u> .
	The following advice is only valid for battery and charger.
EU	Hereby, Leica Geosystems AG declares that the product/s is/are in compliance with the essential requirements and other relev- ant provisions of the applicable European Directives. The full text of the EU declaration of conformity is available at the following Internet address: http://www.leica-geosystems.com/ce.
USA	FCC ID: RFD-BLK360G2 Part 15 B/C/E Changes or modifications not expressly approved by Leica Geosystems for compliance could void the user's authority to operate the equipment.
	The following advice is only valid for battery and charger.
USA	This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful
	interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy. If not installed and used in accordance with the instructions, it may cause harmful interference to radio communications.
	 However, there is no guarantee that interference does not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures: Reorient or relocate the receiving antenna.
	 Increase the separation between the equipment and the receiver. Connect the equipment into an outlet on a circuit different from that to which the receiver is connected. Consult the dealer or an experienced radio/TV technician for help.
	Changes or modifications not expressly approved by Leica Geosystems for compliance could void the user's authority to operate the equipment.
Canada	CAN ICES-003 (Class B) / NMB-003 (Class B) IC ID: 3177A-BLK360G2

	 Canada Compliance Statement This device contains licence-exempt transmitter(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's licence-exempt RSS(s). Operation is subject to the following two conditions: This device may not cause interference This device must accept any interference, including interference that may cause undesired operation of the device Canada Déclaration de Conformité L'émetteur/récepteur exempt de licence contenu dans le présent appareil est conforme aux CNR d'Innovation, Sciences et Développement économique Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes: L'appareil ne doit pas produire de brouillage L'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement
Japan	Client station 5 GHz: The transmission of radio equipment is indoor use only. (Except when communicating with 5.2 GHz high power base stations or relay stations).
	 This device is granted pursuant to the Japanese Radio Law (電波法) and the Japanese Telecommunications Business Law (電気通信事業法). This device should not be modified (otherwise the granted designation number will become invalid).
Others	The conformity for countries with other national regulations has to be approved prior to use and operation.
7.9.2	Dangerous Goods Regulations
Dangerous Goods Regulations	Many products of Leica Geosystems are powered by Lithium batteries. Lithium batteries can be dangerous under certain conditions and can pose a safety hazard. In certain conditions, Lithium batteries can overheat and ignite. When carrying or shipping your Leica product with Lithium batteries
	onboard a commercial aircraft, you must do so in accordance with the IATA Dangerous Goods Regulations.
	Leica Geosystems has developed Guidelines on "How to carry Leica products" and "How to ship Leica products" with Lithium batteries. Before any transportation of a Leica product, we ask you to consult these guidelines on our web page (<u>IATA Lithium Batteries</u>) to ensure that you are in accordance with the IATA Dangerous Goods Regulations and that the Leica products can be transported correctly.
	Damaged or defective batteries are prohibited from being carried or transported onboard any aircraft. Therefore, ensure that the condition of any battery is safe for transportation.

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BLK360 G2 User Manual

958351-1.1.0en Original text (958351-1.1.0en) Published in Switzerland, © 2022 Leica Geosystems AG

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